

Mill Test Certificate

Date : 19.08.2018

Customer: XXXXXXXXXXXXXXXXXXXXXXXX

Sales and Order Number: XXXXXXXXXXXXXXXX
Shipping Date: XXXXXXXXXXXXXXXX
Purchase Order Number: XXXXXXXXXXXXXXXX
Purchase Date: XXXXXXXXXXXXXXXX
Delivery Note: XXXXXXXXXXXXXXXX

SAMPLE MTC

Product: PPGI
Specification: ASTMA755M
Grade: FS TYPE A (LFQ)
Substrate: G90-ASTMA653M
Top Color: XXXX-XXXX RAL 5012
Back Color: 9014-0308 Universal Epoxy Backer
Paint System: COLORITE HIGH BUILD

#	Col Id	Heat ID	Dimensions			Net Weight [MTon]	Zinc Coating [g/m2]	% Chemical Composition							Tensile Test			Hardness Test [HRB]	Paint Top [um]	Paint Bottom [um]	Adhesion Impact [13J]	Adhesion T Bend	Bend Flex Test	Pencil Hardness	Solvent Resistance	Gloss	Color DE
			[mm]		[m]			x 10-3							[N/mm2]		[%]										
			T	W	L			C	Si	Mn	S	Al	P	TS	YP	EL											
1	151829016010	18400449	0.85	1219	496	3.518	285	28	10	199	7	42	9	352	292	36	57.0	122.0	8.2	Pass	2T	3T	1H	50	32	0.45	
2	151829016020	18400449	0.85	1219	497	3.526	282	28	10	199	7	42	9	352	292	34	57.0	123.0	8.1	Pass	2T	3T	1H	50	33	0.45	
3	151833000110	1829285	0.85	1219	582	4.126	278	53	10	183	10	38	7	355	295	34	60.0	121.0	7.5	Pass	2T	3T	1H	50	32	0.48	
4	151833000320	1829029	0.85	1219	547	3.881	275	59	6	169	6	42	6	352	292	34	55.0	120.0	7.5	Pass	2T	3T	1H	50	30	0.45	
5	151833000330	1829029	0.85	1219	581	4.118	275	59	6	169	6	42	6	355	295	34	55.0	121.0	7.6	Pass	2T	3T	1H	50	30	0.46	
6	151833000410	1829031	0.85	1219	546	3.874	285	55	10	176	12	37	9	352	292	36	54.0	120.0	7.6	Pass	2T	3T	1H	50	30	0.46	
7	151833000430	1829031	0.85	1219	572	4.058	282	55	10	176	12	37	9	352	292	34	54.0	125.0	7.5	Pass	2T	3T	1H	50	30	0.52	
			Top side : 120microns(30microns of Primer + 30microns of Barrier coat + 60microns of HDPU RAL 5012)																								
Total Weight						27.101																					

We hereby certify that the material herein has been made and tested in accordance with above specification and the results of all tests are acceptable.

Test certificate as per EN 10204/3.1

Manager Quality Assurance: